



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-5

Job Sheet 170514



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	40 pcs	1/25/18	1/25/18	0.02	3.69	Waterjet1		DAS
120	QC	40 pcs	1/25/18	1/25/18	0.00	0.00	QC8		38
130	HandFinish	40 pcs	1/26/18	1/26/18	0.00	0.90	HandFinish1		2018/01/23 JLM
140	QC	40 pcs	1/26/18	1/26/18	0.00	0.00	QC7-1		38
150	Packaging	40 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3	GA	JAN 21 2018
160	QC21-SA	40 Ea	1/26/18	1/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

DAS
21 JAN 24 2018
9-09

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080 SOX 3289	33	254	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448		
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745		
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245		
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455		
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860		
6	Step Log	6.020inches $\pm$ 0.005	6.025 6.015		
7	Step Log	1.205inches $\pm$ 0.005	1.210 1.200		
8	Step Log	3.484inches $\pm$ 0.005	3.489 3.479		
9	Step Log	0.871inches $\pm$ 0.005	0.876		

DC

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																		
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Description Work Order Deviation		Disposition		Completed By																																																																		
				Lead hand / Supervisor Approval Verification																																																																		
				QC / QA Coordinator Approval																																																																		
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			0.866
10	Step Log	8.325inches $\pm$ 0.010	8.335 8.315
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128

Plex 1/16/18 4:49 PM dart.poulin.mario

